PAT-NO:

JP361124459A

DOCUMENT-IDENTIFIER: JP 61124459 A

TITLE:

INCLINATION OF PAPER CORRECTING DEVICE

PUBN-DATE:

June 12, 1986

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APPL-NO:

JP59245374

APPL-DATE: November 19, 1984

INT-CL (IPC): B65H009/14

US-CL-CURRENT: 271/227

### ABSTRACT:

PURPOSE: To remove jamming on the way of conveying sheets of paper and discrimination error by detecting the inclination of a sheet of paper to the conveying direction and correcting this inclination to be in a proper direction by increasing or reducing each of the conveying speeds of a pair of conveying means.

CONSTITUTION: When a sheet of paper money 51 is conveyed in the direction of the arrow T, light for photosensor alleys SA to SD in which photosensors are arranged in a line at a certain pitch, is shielded. The output signals of the photosensor alleys SA to SD are operated by a control part, to calculate the inclined angle of the paper money 51. And, on a conveying passage for correction consisting of conveying belts 53, 54, the inclination angle of the paper money 51 is removed by relatively hastening or delaying the speeds of the conveying belts 53. 54. A paper money 51' the inclination of which is thus corrected, is conveyed to a pattern detecting device 52. Thereby, jamming in the way of conveying and discrimination error at a paper money discriminating part can be eliminated.

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⑩日本国特許庁(JP)

⑩特許出願公開

# 砂公開特許公報(A)

昭61 - 124459

@Int.Cl.4

識別記号

庁内整理番号

砂公開 昭和61年(1986)6月12日

B 65 H 9/14

7539-3F

審査請求 未請求 発明の数 1 (全6頁)

**夕発明の名称** 紙葉の傾斜補正装置

②特 顋 昭59-245374

**空出** 願 昭59(1984)11月19日

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1.発明の名称

紙葉の傾斜補正装置

2. 特許請求の範囲

(I) 【対の撤送手段の上に載せて紙票を搬送する搬送路において、

紙葉の搬送方向に対する傾きを検知する検知手 段と、

前記検知手段で検知した傾きに基づき、紙葉の向きが搬送方向に一致するように、前記1対の機送手段の各級送速度を増減する増減手段とを有してなる、紙葉の傾斜補正装置。

3. 発明の詳細な説明

(a)技術分野

この発明はATM、CD等の取引処理装置の紙幣設送部等に適用される紙葉の傾斜補正装置に関する。

白発明の概要

本発明に係る傾斜補正装置は、例えばATMに

内職した紙幣放出機より放出した紙幣が搬送路上で斜めになっているとき、機送路に設けた搬送ベルトなどの左右の搬送速度を調整することにより、紙幣が搬送方向に正しく向くように紙幣の傾斜を補正するものである。

### (c)発明の背景

(は)発明の目的

この発明の目的は上述の点に指み、紙幣の設送 方向に対する傾きを検知して正常方向に紙幣の向 きを削正することのできる、抵棄の傾斜補正裝置 を提供することにある。

### (8)発明の構成および効果

この発明は、紙鐶の焼送方向に対する傾きを検 知する検知手段と、

前記検知手段で検知した傾きに基づき、抵棄の向きが優送方向に一致するように、前記1対の優送手段の各機送速度を増減する増減手段とを有することを特徴とする。

上記機成によりこの発明によれば、紙幣の傾きを検知し、廣送手段の廣送速度を増減することにより紙幣の向きを正常方向に補正することができる。これにより、紙幣が廣送路上で斜めになっても自動的に正常方向に向けて慶送するため、廣送途中での紙幣ジャムや紙幣鑑別部での鑑別エラーをなくし、紙幣の運用効率およびATM等の稼動効率を向上させることができる。

### (1) 実施例

第2図はこの発明に係る傾斜補正装置を適用したATMの紙幣騰送郎の平面図、第3図は傾斜補

正装置のプロック図、第4図は例斜角を検知する ためのセンサの配置図である。

第4図に示すように、紙幣1は矢印丁の阅送方 向に搬送される。 AC、 BDは搬送方向に直交す る方向に間隔し、をあけて設けた測定線である。 SA、SCは迦定線ACに沿って搬送路に配置し たホトセンサアレーである。SB、SDは測定線 BDに沿って搬送路に配置したホトセンサアレー である。各ホトセンサアレーはホトセンサを一定 のピッチP」で1列に配列したものである。紙幣 は厳送路を通過する際、ホトセンサアレーSA. SB. SC. SDを遮光する。ホトセンサアレー による傾斜角の検知を行った後、第2図に示すよ うに紙幣は一対の搬送ベルト53,54からなる 柳正用魔送路に導かれる。この柳正用魔送路にて 紙幣の傾斜が補正された後、紙幣は紙幣のパター ン検知装置52に遊送される。51は傾斜した紙 幣を、51~は傾斜を補正した後の紙幣を示して いる。S11、S12は椒正用焼送路に配置した 紙幣厳送検知センサである。

第3図に示すように、制御部はCPU2、RO M 3; R A M 4 からなるマイクロコンピータシス テムで協成されている。 5 はカートリッジ(図示 せず)から繰り出した紙幣をパターン検知装置5 2への強送路に送り出す紙幣収送装置である。紙 特厳送装置5 および紙幣搬送検知センサS 1 1. S12はインターフェイス(1/P) 7 を介して CPU2と控続する。ホトセンサアレーSA、S B. SC. SDのホトセンサ群の出力はインター フェイス(I/F) 8を介してCPU2に与えら れる。M 1 、M 2rは敗送ベルト5 3 、5 4 を駆動 するモータである。13, 14はモークM1, M 2の回転速度、即ち旋送ベルト53,54の煅送 進度を設定するための加波算器である。各モータ の回転速度を加減算器53.54で設定された速 度に調整する側御回路はパルスジェネレークPC 1. PG2と坩堝器15. 16で構成されている 。各魔送ベルトの臉送速度の初期値 v 。 はインク ーフェイス (I/F) 1 2 および D/A 変換器 9 を通じて加波算器 1 3 に与えられる。 厳送ベルト

交わった 2 点 A . B間の避送方向と直交する方向、即ち測定線の方向における位置のズレであり、エリア m 6 に記憶される。本実施例において検知した紙幣の傾斜角 θ はエリア m 7 に記憶される。

m8~m13は傾斜補正処理用のエリアである。 4. は第7図に示すように、平行に配置したた 日本の中心間距離であり、エリア所のに配置した紙幣機送センサS11とS12間を移動するのに要する時間であり、エリア所1に配送とンサS11とS12間を移動するのに要する時間であり、エリア所1に記憶される。 上記機送速度の初期値 v。 は こりア m11に 予め設定される。 搬送速度の補正値 v., v. は それぞれエリア m12, m13に記憶される。

次に本実施例における傾斜角検知の動作を第4 図および第6図によって説明する。

まずステップ n l (以下ステップ n i を単に n i という。), n 2 にて、紙幣 l がホトセンサア

レーのところまで競送されてきたかどうかを判断する。ホトセンサアレーSB、SDのホトセンサ 群SB。、SD。がそれぞれオンしたときセンサ 上に紙幣が到達したと判断する。続いて、検知開始タイミングを得るために、紙幣によって遮光されオンした各ホトセンサアレーのホトセンサの数SAau、SBau、SDauより、

S A a 1 + S C a 1 - S B a 1 + S D a 1 ······(1) を満足するかどうかを判断する(n 3)。(1) 式の関係を満足するときは、第4 図に示したように搬送方向に向いた 2 辺 D B . P G が 測定線 A C . B D に交わっている状態に相当する。

交関係から、

θ = tan - '( ℓ: / ℓ, ) ········(2) により傾斜角 θ を求め、エリア m 7 にストアする (n 5)。

次に前記(2)式で求めた傾斜角 8 に基づき、紙幣の傾きを補正する。この補正動作を第1図および第7図によって説明する。

次にn24にて、紙幣が左右のどちらに傾いているかを判定する。ホトセンサアレーSA、SBのオンしたホトセンサの数SAa.、SBa.を比較して、SAa.>SBa.のときは第4図に示すように、矢印Tの鍛送方向に対し右上りに傾いている

状態と判断する。、SAAI < SBAIのときは第7図に示すように、矢印丁の搬送方向に対し左上りに傾いている状態と判断する。SAAI > SBAIと判断したときは搬送ベルト53を搬送ペルト53を搬送スルト53を搬送スルト53を搬送スルト53の出度より早めるために、D/A変換器11より出するv。を負にセットする(n25)。一方、Aを強送ベルト53の速度より早めるために、v。を正にセットする(n26)。

D/A変換器10.11の出力の正負をセットし終えた後、紙幣51が紙幣競送検知センサS11をオンする位置まで搬送されたとき、補正値v,、を求める(n27~n29)。第7図に示す紙幣51の場合左端部が右端部より先行しているので、紙幣搬送検知センサS11とS12間における紙幣の搬送連度は次のように表される。

まず、搬送ベルト53の搬送速度V1は、

 式は、

V 1 = V。 + ℓ。 ten θ ′ / t ·············(4) と衷せる。一方、嫩送ベルト 5 4 の嫩送速度 V 2 は、

 $V2 = (\ell_b - \ell_b \tan \theta') / t$ 

傾斜角θ'より 遊送速度の補正値 νι, νι を 決めたとき (n 2 8, n 2 9)、各補正値をエリ アm 1 2. 1 3 にストアするとともに D / A 変換 器 1 0. 1 1 を通じて加波算器 1 3. 1 4 にセッ トする (n 3 0)。第7図の紙幣 5 1 の場合、遊 送ベルト53の競送速度V1をv。-vょに、蛟 送ベルト54の搬送速度V2をv。+v。にそれ ぞれ設定する (n 3 1)。これにより各設定速度 になるようにモータの回転速度を調整して左右の **慶送ベルトの搬送速度を増減する。この魔送速度** の調整によって、紙幣51は紙幣搬送検知センサ S12をオンするところに違したとき、51′の ようにその前端の1辺が搬送方向と垂直になる正 常方向に向く(n32)。紙幣が紙幣搬送検知セ ンサS12まで移動すると、再び厳送速度V1. V2の設定値を初期値∨。にしておく(n33) 。勿論、⑷。⑸式からβ′=0のときは初期値 v´ 。のままでよい。尚、第4図のように、第7図と 逆に傾斜している場合には、n3lにて搬送ベル ト53の搬送速度V1をv。+v,に、搬送ベル ト54の搬送速度V2をv。-v』にそれぞれ設 定すればよい。

n 3 l は本発明の増減手段に対応する。

尚、本発明は紙幣以外のレシート等の紙葉にも 適用することができる。

### 4. 図面の簡単な説明

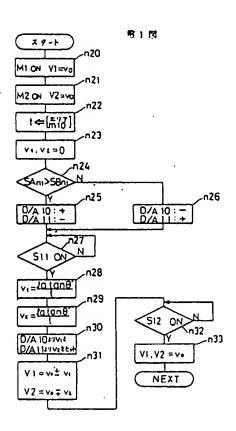
第1図はこの発明の実施例である傾斜補正装置の傾斜補正動作を示すフローチャート、第2図は同傾斜補正装置を選用したATMの紙幣廃送の平面図、第3図は傾斜補正装置のブロック図、第4図は同傾斜補正装置のメモリ構成図、第6図は同傾斜補正装置の傾斜角検知の動作を示すフローチャート、第7図は同傾斜補正装置においの搬送速度の補正値を決める方法を説明するための搬送路の平面図である。

1.51.51'-紙幣、

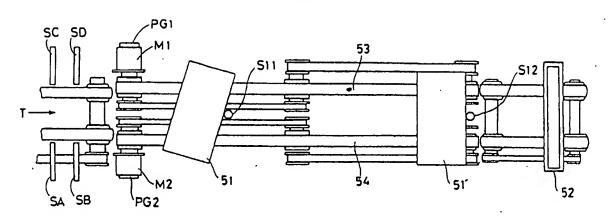
53,54-嫩送ベルト(嫩送手段)、

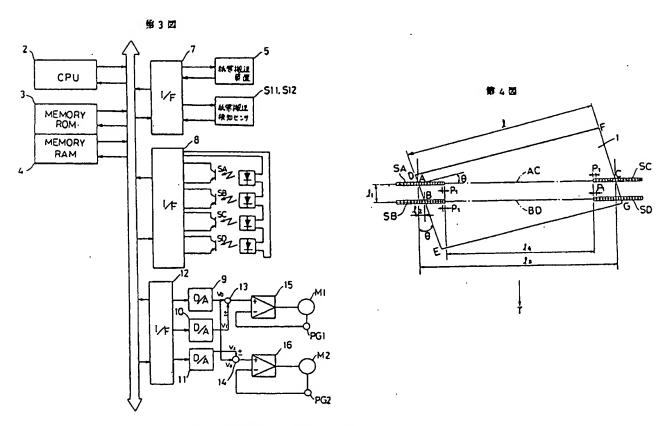
SA. SB, SC, SD-ホトセンサアレー ( 傾斜角の検知手段)。

> 出願人 立石電機株式会社 代理人 弁理士 小森久夫



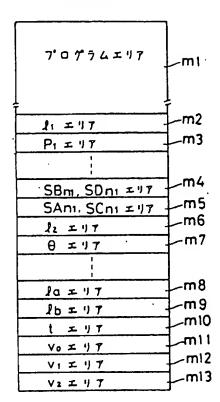
第2因

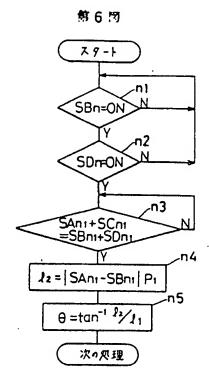




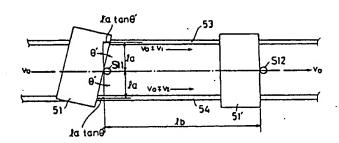
6/21/2005, EAST Version: 2.0.1.4

第5図





有7图



PAPER-INCLINATION CORRECTING DEVICE [Shiyo no keisha hosei sochi]

Hiroshi Hayashi

UNITED STATES PATENT AND TRADEMARK OFFICE Washington, D.C. June 2007

Translated by: FLS, Inc.

PUBLICATION COUNTRY	(19):	JP
DOCUMENT KIND	(12):	A
	(13):	PUBLISHED UNEXAMINED PATENT APPLICATION (Kokai)
PUBLICATION DATE	(43):	19841119 [WITHOUT GRANT]
PUBLICATION DATE	(45):	19841119 [WITH GRANT]
APPLICATION NUMBER	(21):	59-245374
APPLICATION DATE	(22):	19841119
PRIORITY DATE	(32):	
ADDITION TO	(61):	
INTERNATIONAL CLASSIFICATION	(51):	B65H 9/14
DOMESTIC CLASSIFICATION	(52):	
PRIORITY COUNTRY	(33):	
PRIORITY NUMBER	(31):	
PRIORITY DATE	(32):	
INVENTOR	(72):	HAYASHI, HIROSHI
APPLICANT	(71):	OMRON TATEISI ELECTRONICS CO.
TITLE	(54):	PAPER-INCLINATION CORRECTING DEVICE
FOREIGN TITLE	[54A]:	Shiyo no keisha hosei sochi

Translator's note: "sheet(s) of paper" is used for translating "紙葉 (shiyo)" according to the term used in the original translation summary, although "pieces of paper" may be more suitable.

1. Name of this Invention

Paper-inclination Correcting Device

## 2. Claim(s)

[1] Paper-inclination correcting device having a conveying passage for conveying a sheet of paper positioned on a pair of conveying means, wherein said conveying passage comprises (1) a detection means for detecting the inclination of a sheet of paper to the conveying direction and (2) an increasing/reducing means for increasing or reducing each of the conveying speeds of a pair of conveying means based on the inclination detected by said detection means so as to make the direction of a sheet of paper agree with the conveying direction.

### 3. Detailed Explanation of this Invention

# (a) [Technological Field]

This invention pertains to a paper-inclination correcting device applied to a part, such as a bill conveying part of a transaction process device (e.g., ATM, CD, etc.)

### (b) [Description of the Prior Art]

The paper-inclination correcting device based on this invention is, for example, used in an ATM, so that when a bill dispensed from a bill dispenser installed in an ATM is positioned aslant on a conveying passage, the inclination of the bill is corrected so as to

<sup>.</sup> Numbers in the margin indicate pagination in the foreign text.

direct the bill in the correct conveying direction by adjusting the conveying speeds of the right and left conveying belts, etc., provided to the conveying passage.

### (c) [Background of this Invention]

A transaction processing device, such as ATM, etc., uses a bill conveying device comprising conveying belts, rollers, etc. With the bill conveying device configured as described above, due to the factors, such as an error caused by a conveying machinery system, effects of bill sturdiness, scattering of bills taken in from a bill insertion inlet, etc., conveying abnormality making a bill conveyed aslant on a conveying passage often occurs. However, when bills are conveyed aslant, problems, such as jamming in the way of conveying and discrimination error discriminating a normal bill as abnormal at a bill discriminating part, occur thereby causing problems, such as reduced operational efficiency in bill transactions and worsened operational efficiency of ATM, etc.

### (d) [Purpose of this Invention]

Considering the abovementioned problems, the purpose of this invention is to provide a paper-inclination correction device capable of detecting the inclination of a bill against the conveying direction and correcting the bill direction to a normal direction.  $\frac{\sqrt{384}}{\sqrt{384}}$ 

# (e) [Constitution and Effect of this Invention]

This invention characteristically provides a paper inclination correcting device having a conveying passage, which conveys a sheet

of paper positioned on a pair of conveying means, wherein said conveying passage comprises (1) a detection means for detecting the inclination of a sheet of paper to the conveying direction, and (2) an increasing/reducing means for increasing or reducing each of the conveying speeds of a pair of conveying means based on the inclination detected by said detection means so as to make the direction of a sheet of paper agree with the conveying direction.

With the abovementioned configuration of this invention, a bill positioned aslant can be detected, and the positional direction of the bill can be corrected to the normal direction. Hence, since a bill positioned aslant on the conveying passage can be automatically conveyed in the normal direction, jamming in the way of conveying and discrimination error at a paper money discriminating part can be eliminated. As a result, the application efficiency of bill transaction and the operational efficiency of ATM, etc., can be improved.

# (f) [Operational Examples]

Fig. 2 is a front view of the bill conveying part of an ATM to which the inclination correction device based on this invention is applied. Fig. 3 is a diagram of an inclination adjustment device. Fig. 4 is a diagram illustrating the positions of sensors for detecting the inclination angle.

As shown in Fig. 4, a bill is conveyed in the conveying direction indicated by the arrow T. Items AC and BD denote

measurement lines formed in the direction perpendicular to the conveying direction, where AC is positioned away from BD for the distance of  $\ell_1$ . Items SA and SC denote photosensor arrays positioned at the conveying passage along the measuring line AC, whereas items SB and SD denote photosensor arrays positioned at the conveying passage along the measuring line BD. Each photosensor array consists of photosensors arranged in a line at a certain pitch. A bill shields the light for photosensor arrays SA, SB, SC, SD when passing the conveying passage. After the inclination angle is detected by the photosensor arrays, the bill is guided to a conveying passage for correction consisting of a pair of conveying belts 53, 54 as shown in Fig. 2. After the inclination of the bill is corrected by this conveying passage for correction, the bill is conveyed to a billpattern detection device 52. Item 51 denotes a bill positioned aslant, and item 51' denotes a bill whose inclined position has been corrected. Items S11 and S12 denote bill conveying detection sensors positioned at the conveying passage for correction.

As shown in Fig. 3, a control section comprises a microcomputer system consisting of a CPU 2, ROM 3, and RAM 4. Item 5 denotes a bill-conveying device which feeds a bill taken out from a cartridge (not shown) to the conveying passage leading to the pattern-detection device 52. The bill conveying device 5 and bill conveying detection sensors S11, S12 are connected to the CPU 2 through an interface (I/F) 7. The outputs of photosensor groups of photosensor arrays SA,

SB, SC, and SD are given to the CPU 2 through an interface (I/F) 8. Items M1 and M2 denote motors for driving conveying belts 53, 54. Each of items 13 and 14 denotes a respective adder-subtracter for setting the rotary speed of applicable motor M1, M2 (i.e., conveying speed of respective conveying belt 53, 54). The control circuit which adjusts the rotary speed of each motor to the speed set by the respective adder-subtracter comprises pulse generators PG1, PG2 and amplifiers 15, 16. The initial value V0 of the conveying speed of each conveying belt is provided to the adder-subtracter 13 through the interface (I/F) 12 and D/A converter 9. The adjustment value V1 to the conveying speed of the conveying belt 53 is provided to the adder-subtracter 13 through the interface (I/F) 12 and D/A converter 10. The adjustment value V2 to the conveying speed of the conveying belt 54 is provided to the adder-subtracter 13 through the interface (I/F) 12 and D/A converter 11.

Fig. 5 is a diagram of memory area for the ROM 3 and RAM 4. In the figure, item m1 denotes the area for storing the program which processes the detection of inclination angle and positional correction of the bill positioned aslant. Items m2 - m7 denote the areas for detecting and processing the inclination angle. Item \$\ell\$1, as described above, denotes the space between the measurement lines AC and BD and is stored in the area m2. The arraying pitch P1 of the photosensor is stored in the area m3. Items SAn1 and SCn1 denote the numbers of photosensors of the photosensor arrays SA and SC shielded

from light by the bill and are stored in the area m5. Items  $SB_{n1}$  and  $SD_{n1}$  denote the numbers of photosensors of the photosensor arrays SB and SD shielded from light by the bill and are stored in the area m4. As shown in Fig. 4, Item  $\ell 2$  denotes the positional gap between the conveying direction between two points A, B where one side DE of the bill 1 facing towards the conveyed direction crosses the measurement lines AC and BD, and the direction perpendicular to the conveying direction (i.e., the direction of the measuring lines) and is stored in the area m6. The inclination angle  $\theta$  of the bill detected in this operational example is stored in the area m7.

/385

Items m8 - m13 denote the areas for inclination correction processing. As shown in Fig. 7,  $\ell$ a denotes the distance from the conveying belt 53 or 54 to the center distance point of these conveying belts 53, 54 positioned in parallel with each other and is stored in the area m8.  $\ell$ b denotes the distance between the conveyed bill sensors S11 and S12 positioned in the center of the direction of the conveying passage for correction and is stored in the area m9. Item t denotes the time needed for the bill to travel between the bill conveying sensors S11 and S12 at the conveying speed V0 and is stored in the area m10. The initial value  $V_0$  of the abovementioned conveying speed is set in the area m11. The adjustment values  $v_1$ ,  $v_2$  are stored in the areas m12, m13 respectively.

Next, the following explains the operation of detecting the inclined angle based on this operational example by referring to Figs. 4 and 6.

First, at step n1 (hereafter, step ni is simply called "ni") and n2, the location of a bill 1 is checked so as to determine whether it 1 has been conveyed to the locations of photosensor arrays. In this case, the bill is judged to have arrived at the locations of the sensors when the respective photosensor groups SBn and SDn are turned on. Succeeding to this process, in order to obtain the timing for starting the detection process, the numbers of photosensors  $SA_{n1}$ ,  $SB_{n1}$ ,  $SC_{n1}$ , and  $SD_{n1}$  of each photosensor arrays, having been turned on by being shielded from light by the bill, are applied to the following formula to see if the formula can be satisfied (n3):

$$SA_{n1} + SC_{n1} = SB_{n1} + SD_{n1} \dots (1)$$

As shown in Fig. 4, the condition providing satisfying formula

(1) is equivalent to the case when two sides DE and FG facing towards
the conveying direction are crossing the measurement lines AC and BD.

When the abovementioned formula (1) is satisfied to allow the judgment that the bill is positioned on each photosensor array, the absolute value of the difference between the number of turned-on photosensors of the photosensor group  $SA_n$  and the number of turned-on photosensors of the photosensor group  $SB_n$  (i.e.,  $|SA_{ni} - SB_{ni}|$ ) is multiplied by the pitch Pi so as to calculate the positional gap  $\ell2$  between points A and B in the direction of measurement lines (n4).

The positional gap  $\ell 2$  acquired by the abovementioned calculation is stored in the area m6. Succeeding to this process, based on the relation (the direction of the measurement line) and (the conveying direction) crossing perpendicularly, the inclination angle  $\theta$  is obtained using the following formula:

$$\theta = \tan^{-1}(\ell 2/\ell 1) \qquad \dots (2)$$

The result is stored in the area m7 (n5).

Then, the inclination of the bill is corrected according to the inclination angle  $\theta$  obtained from the abovementioned formula (2). This correction operation is explained below by referring to Figs. 1 and 7.

As shown in Fig. 7, the bill 51 is assumably inclined to the conveyed direction for the inclination angle  $\theta'$ . After the inclination angle detection process described above, each conveying speeds  $V_1$ ,  $V_2$  of the conveying belts 53, 54 are first set to the initial value  $V_0$  so as to turn on each motors M1, M2 (n20, n21). Next, the time t needed for the bill to move between the sensors is read out from the area m10 (n22). Moreover, the correction values V1, V2 of the conveying speeds are set to 0 (n23).

Then, at n24, the inclination of the bill is judged to see whether it is to the right or to the left. Subsequently, the numbers of turned-on photosensors  $SA_{n1}$  and  $SB_{n1}$  of the photosensor arrays SA and SB are compared. If  $SA_{n1} > SB_{n1}$ , as shown in Fig. 4, it is judged that the bill is inclining towards the upper right to the conveying

direction indicated by the arrow T. On the other hand, when  $SA_{n1} < SB_{n1}$ , as shown in Fig. 7, it is judged that the bill is inclining towards the upper left to the conveying direction indicated by the arrow T. In the case of judged result of  $SA_{n1} > SB_{n1}$ , in order to operate the conveying belt 53 faster than the conveying belt 54, the output  $V_1$  from the D/A converter 10 is set to a positive value, while the output  $V_2$  from the D/A converter 11 is set to a negative value (n25). On the other hand, When the judgment result is  $SA_{n1} < SB_{n1}$ , in order to make the speed of the conveying belt 54 faster than the speed of the conveying belt 53, the output  $V_1$  is set to a negative value while the output  $V_2$  is set to a positive value (n26).

After the completion of setting the outputs of the D/A converters 10, 11 to be a positive value or a negative value respectively, when the bill 51 is conveyed to the position where the conveyed bill detection sensor S11 is turned on, the correction values  $V_1$  and  $V_2$  are acquired (n27 - n29). In the case of the bill 51 shown in Fig. 7, since the left edge of the bill precedes the right edge of the bill, the conveying speed of the bill between the conveyed bill detection sensors S11 and S12 can be expressed as below.

First, the conveying speed  $V_1$  of the conveying belt 53 becomes the following:

$$V1 = (\ell b + \ell a \tan \theta')/t \dots (3)$$

In this case, since  $V_0 = \ell b + t$ , the formula (3) can be expressed as the following:  $\frac{/386}{2}$ 

$$V1 = V_0 + \ell a \tan \theta' / t \qquad \dots (4)$$

On the other hand, the conveying speed V2 of the conveying belt 54 becomes the following:

$$V2 = (\ell b - \ell a \tan \theta')/t$$
$$= V_0 - \ell a \tan \theta'/t \qquad \dots (5)$$

Based on the formulae (4) and (5), when the conveying speed V1 of the conveying belt 53 is delayed for  $\ell$ a  $\tan\theta'/t$  (= V<sub>1</sub>) while the conveying speed V2 of the conveying belt 54 is increased for  $\ell$ a  $\tan\theta'/t$  (= V<sub>2</sub>), the direction of the bill 51, while traveling the conveying passage, can be arranged to the normal direction. When the right edge of the bill precedes the left edge of the bill which is the opposite condition of the case shown in Fig. 7 (see Fig. 4), the abovementioned method should be reversed so that the conveying speed V1 is increased for V1 while the conveying speed V2 of the conveying belt 54 is delayed for V2.

When the correction values V1 and V2 of the conveying speeds are determined based on the inclination angle  $\theta'$  (n28, n29), each correction values are stored to the respective areas m12 and m13, and at the same time, they are set to the adders-subtracters 13, 14 through the D/A converters 10 and 11 (n30). In the case of bill 51 shown in Fig. 7, the conveying speed V1 of the conveying belt 53 is set as  $V_0$  -  $V_1$ , while the conveying speed V2 of the conveying belt 54

is set as  $V_0 + V_2$  respectively (n31). As a result, the rotary speeds of the motors are adjusted to each set speeds in order to increase or decrease the conveying speeds of the right and left conveying belts. With these adjusted conveying speeds, when the bill 51 arrives at the location which turns on the conveyed bill detection sensor S12, as shown with the item 51', the front end side of the bill 51 is directed to position in the normal direction perpendicular to the conveying direction (n32). Once the bill is conveyed to the conveyed bill detection sensor S12, the values set to the conveying speeds V1 and V2 are reset to the initial value V0 (n33). Naturally, if the formulae (4) and (5) produced the result of  $\theta' = 0$ , the initial value VO remains the same. Moreover, as shown in Fig. 4, when the bill is inclined in the direction opposite from the inclination shown in Fig. 7, at n31, the conveying speed V1 of the conveying belt 53 is changed to  $V_0 + V_1$ , while the conveying speed 2 of the conveying belt 54 is changed to  $V_0 - V_2$  respectively.

Step n31 corresponds to the addition-reduction means of this invention.

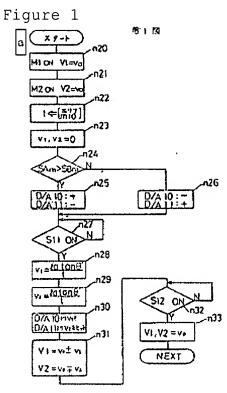
Note that this invention can be applied to sheets of paper such as receipts, in addition to bills.

### 4. Simple Explanation of the Figures

Fig. 1 is a flowchart showing the inclination correction operation of the inclination correction device used in the operational example of this invention. Fig. 2 is a diagram showing

the front view of bill conveying part of an ATM to which the inclination adjustment device shown in Fig. 1 is applied. Fig. 3 is a diagram of an inclination correction device. Fig. 4 is a diagram showing the positions of sensors for detecting the inclination angle. Fig. 5 is a diagram showing the memory configuration of the same inclination correction device. Fig. 6 is a flowchart showing the inclination angle detection operation of the same inclination correction device. Fig. 7 is a diagram showing the front view of the conveying passage for explaining the method of determining the conveying speed correction value by the same inclination correction device.

1, 51, 51'...Bill; 53, 54...Conveying belt (conveying means);
SA, SB, SC, SD...Photosensor array (inclination angle detection
means)

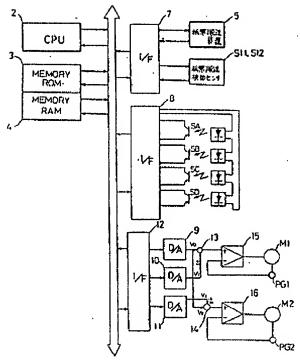


PG2

Key: a) Start; Step n22) t <- [area m10]; n30) Set V1 from D/A 10, V2 from D/A 11

Figure 2 /387

# Figure 3



Key 5...Bill conveying device; S11, S12...Conveyed bill detection sensor



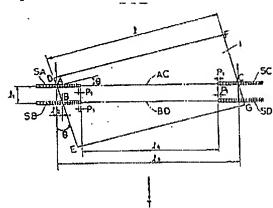
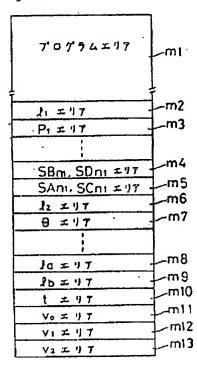
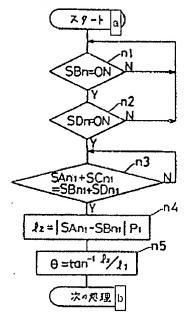


Figure 5



Key: m1...Program area; m2... $\ell$ 1 area; m3...P1 area; m4...SBn1, SDn1 area; m5...SAn1, SCn1 area; m6... $\ell$ 2 area; m7...0 area; m8... $\ell$ a area; m9... $\ell$ b area; m10...t area; m11...V0 area; m12...V1 area; m13...V2 area

Figure 6



Key: a) Start; b) Next process.

Figure 7

